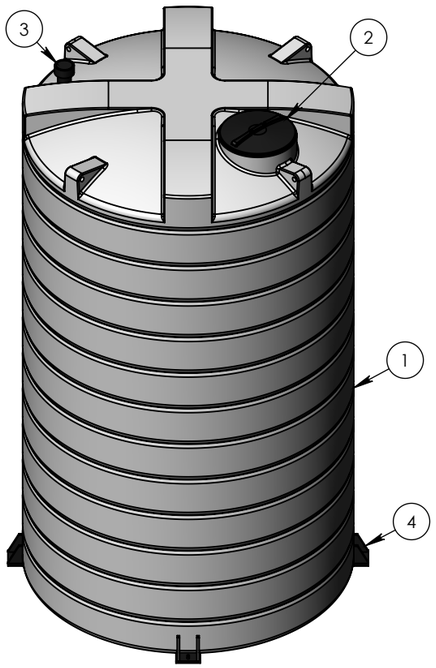
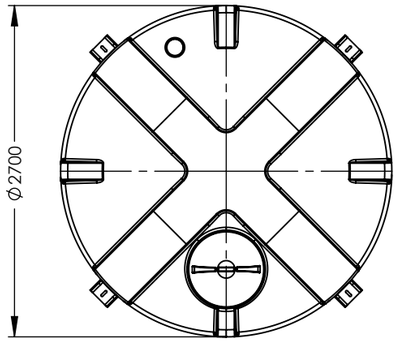
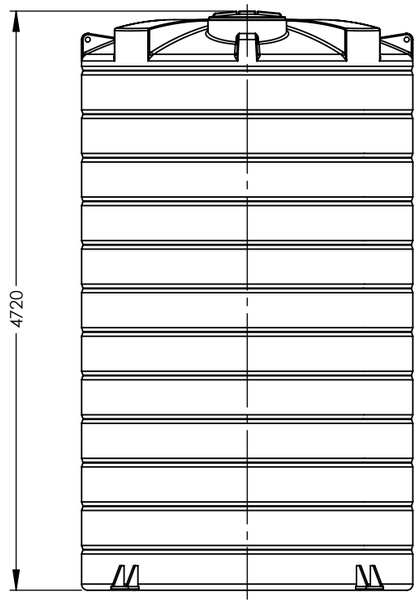
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	172240	25,000L VERTICAL TANK	1
2	135362	Ø620 SCREW LID & RIM	1
3	6010110-FAB-PE	4" FAB MUSHROOM VENT - NO SCREENING	1
4	531010-4	BOLT DOWN FEET - 4 QTY.	1



LEFT ISO VIEW



PLAN VIEW



FRONT VIEW

DESIGN DATA

DESIGN PRESSURE: ATMOSPHERIC	MAXIMUM CAPACITY (LTRS): 25900
DESIGN TEMPERATURE: 40°C	WORKING CAPACITY (LTRS): -
WORKING PRESSURE: ATMOSPHERIC	APPROX. WEIGHT FULL (KGS): 26430
WORKING TEMPERATURE: 40°C	APPROX. WEIGHT EMPTY (KGS): 530

MOULDED LIFTING LUGS: 4 - 0°, 90°, 180° & 270°

METHOD OF SUPPORT: FIRM, FLAT, FULLY SUPPORTING BASE OF CONCRETE OR OTHER SUITABLE MATERIAL

MATERIAL DATA

MATERIALS OF CONSTRUCTION:

MATRIX REVOLVE N-307. REVOLVE IS A HIGH DENSITY (0.939 g/cm3), LOW MELT (3.5 g/ 10 min) HEXENE POLYETHYLENE GRADE FOR ROTOMOULDING. THE GRADE IS FULLY PROTECTED AGAINST THERMAL AND LIGHT DEGRADATION: N-307 IS UV10 STABILISED.

INSPECTION AND TESTING

WORKS TEST: ALL TANKS ARE THICKNESS TESTED BY ULTRASOUND AFTER DEMOULD. IN ADDITION, AIR SUPPORTED LEAK TEST ARE CARRIED OUT ON FLANGE LINES.

NOTE SECTION

	NAME	SIGNATURE	DATE
DRAWN	LC	L.Crane	12/12/2022
CHECKED			

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH: MDPE
TOLERANCES: ±3%

3RD ANGLE PROJECTION

DO NOT SCALE DRAWING | REVISION: -

ENDURAMAXX®
FLUID MANAGEMENT INNOVATION

DWG TITLE:

25,000L VERTICAL FERTILISER TANK

DWG NO: 172240-25000L-VERTICAL-FERTILISER | A3

SCALE:1:50 | SHEET 1 OF 1